

Work Order ID 107928

October-07-13 9:02:30 AM

107928

Page 1

Item ID: D350-616-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Deck Plate

Start Date: 10/07/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/07/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 13-10-09

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D350-616	G
----------	---

100

0.00

100

DC

Document Control

Memo

11.10.
Photocopy bluefile and create labels per PPP D350-616-015
CHG004

0.00

13 10 23

1

MLJ

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

2x

DAS
28
9-89

13-10-21

DAS
6
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

13 10 23

1

Work Order ID 107928

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Page 2

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Item ID: D350-616-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Deck Plate

Start Date: 10/07/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/07/13 Req'd Qty: 2.00

2

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location:

PPP Rev:

SAP

Blob3

DAS
6
3-00

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

10/13-10-23

ME
13-10-23

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Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

13-10-2

DAS 6 9-89

2x

DAS
28
9-89

DAS
Loc 60
9-88

B104965(2x)
2x

 $2x$

DAS
28
9-89

DAS
6
9-85

2x



DAS
28
9-89

2.

Picklist Print

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Page 2

Work Order ID: 107928
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 10/07/13

Required Date: 10/07/13

Start Qty: 2.00

Required Qty: 2.00

D2365
Wearplate Pip Pin

Manufactured No

110 Each 30.0000

4

DAS
28
9-89

13-10-21

Location

ST009

98265

Loc Qty

30

30

Loc Code

DAS
6
3-89

4x

D2369-1
Locator Plate

Manufactured No

110 Each 9.0000

2

DAS
28
9-89

Location

ST241A

103482

Loc Qty

9

9

Loc Code

DAS
6
3-89

2x

D2369-3
Locator Plate

Manufactured No

110 Each 13.0000

2

DAS
28
9-89

Location

ST241A

103701

107422

Loc Qty

13

9

4

Loc Code

DAS
6
3-89

2x

D4778-1
Stub Cover

Manufactured No

Each 3.0000

2

DAS
28
9-89

Location

ST220

101817

99239

Loc Qty

3

2

1

Loc Code

DAS
6
3-89

2x

D4779-041
Aft Cover Mounting Bracket Assembly

Manufactured No

Each 5.0000

2

DAS
28
9-89

Location

ST

99206

ST220a

99405

Loc Qty

1

1

4

4

Loc Code

DAS
6
3-89

1x

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Page 3

Work Order ID: 107928
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 10/07/13

Required Date: 10/07/13

Start Qty: 2.00

Required Qty: 2.00

D4780-041
Fwd Cover Mounting Bracket Assembly

Manufactured No

Each 5.0000

2

DAS
28
9-89

13-10-2

Location

Loc Qty

Loc Code

ST221

5

99207

1

99499

4

Purchased No

110 Each 2,096.0000

DAS
6
9-89

25

50

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

5

6874

5

ST317

1091

6874

1091

ST334

1000

m125807

1000

Purchased No

110 Each 3,469.0000

DAS
6
9-89

25

50

DAS
28
9-89

Location

Loc Qty

Loc Code

ST334

3469

121708

57

124392

1577

m126474

1835

Purchased No

110 Each 687.0000

DAS
6
9-89

6

12

DAS
28
9-89

Location

Loc Qty

Loc Code

ST334

687

101340

687

Purchased No

110 Each 795.0000

DAS
6
9-89

6

12

DAS
28
9-89

Location

Loc Qty

Loc Code

ST334

795

4533

795

DAS
6
9-89

6

12

MS20426AD4-5
RIVET

Purchased No

110 Each 2,096.0000

DAS
6
9-89

25

50

DAS
28
9-89

MS20426AD4-6
Rivet

Purchased No

110 Each 3,469.0000

DAS
6
9-89

25

50

DAS
28
9-89

MS20426AD5-7
RIVET

Purchased No

110 Each 687.0000

DAS
6
9-89

6

12

DAS
28
9-89

MS20426AD5-8
RIVET

Purchased No

110 Each 795.0000

DAS
6
9-89

6

12

DAS
28
9-89

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Picklist Print

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Page 4

Work Order ID: 107928
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 10/07/13

Required Date: 10/07/13

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2
Rivet

Purchased

No

110

Each

55,000.00

30

DAS
28
9-89

13-10-21

Location

Loc Qty

Loc Code

ST311

3

122539

1

123900

2

ST506

52

124365

52

2x 127172 (17x)

Jm

MS20601-AD4W3
Rivet

Purchased

No

110

Each

1,807,000.00

60

DAS
28
9-89

Location

Loc Qty

Loc Code

ST311

549

114538

549

ST506

1258

124331

600

124365

658

13x 13x

Jm

DAS
6
9-89

60x

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Picklist Print

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Page 5

Work Order ID: 107928
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 10/07/13

Required Date: 10/07/13

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Nut

Purchased

No

110

Each

5,472.0000

12

DAS
28
9-89

13-10-21

Location

Loc Qty

Loc Code

EP001

3

122141

3

GA

18

122452

18

ST314

304

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

35

ST506

1161

123900

849

124291

312

ST510a

3986

M126275

29

M126333

3957

MS24693-C273

SCREW

Purchased

No

110

Each

73.0000

12

DAS
28
9-89

Location

Loc Qty

Loc Code

ST300

73

122539

6

124365

1

m126254

66

MS24693-C48

SCREW

Purchased

No

110

Each

232.0000

44

DAS
28
9-89

Location

Loc Qty

Loc Code

ST300

232

124291

2

m126284

230

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Picklist Print

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Page 6

Work Order ID: 107928

Parent Item: D350-616-015

Parent Item Name: Deck Plate

MS35207-263

Screw

Sh

Purchased No

Each 640.0000

16

DAS
28
9-89

13-10-21

Start Date: 10/07/13

Required Date: 10/07/13

Start Qty: 2.00

Required Qty: 2.00

Location

Loc Qty

Loc Code

ST289

640

104746

630

13276

10

16x

NAS1149D0363J

Washer

Sh

Purchased No

110 Each 6,243.0000

14

28

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

1

123248

1

ST294

303

113068

11

124392

292

ST510a

5939

m126319

5939

28x

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Shop Packet Print

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QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4778-1	STUB COVER (REPLACES D3494-1)
		1	D4779-041	AFT COVER MOUNTING BRACKET ASSY
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		8	MS35207-263	SCREW
		14	NAS1149D0363J	WASHER (or AN960JD10)



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 13.04.01
CERT. NO.: SH96-10
ISSUE NO.: 3

G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1). UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. G
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	13.04.01	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

